

Stocznia Gdańsk S.A.

Gdańsk Shipyard

Gdańsk 20.02.2013



Stocznia Gdańsk S.A.



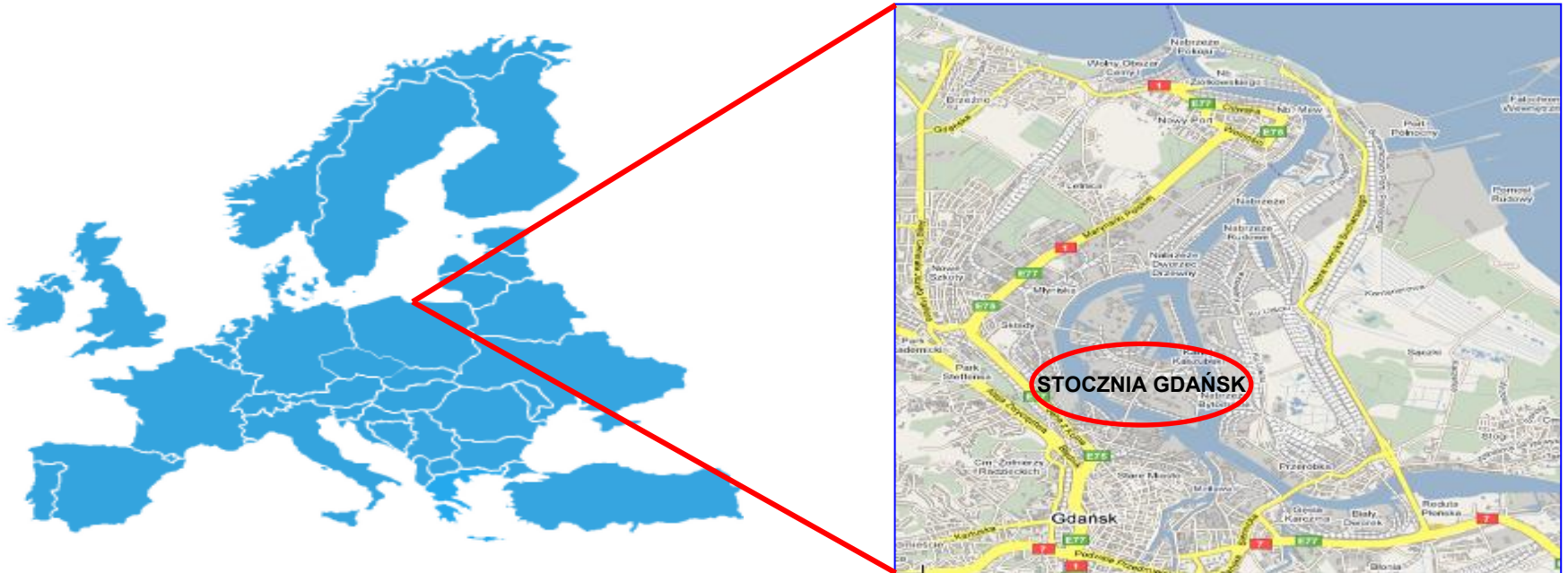
Stocznia Gdańsk S.A.

Location of Gdańsk Shipyard

Excellent location

Northern part of Poland, Gdańsk Bay, Baltic Sea

Competitive shipping conditions of finished products by vessels or trucks





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Gdańsk Shipyard – basic facts

- Paid up share capital: 451 669 310 PLN
- Number of employees : 2100 (31-01-2013)
- Annual steel processing capacity: 150.000 t

Share holders



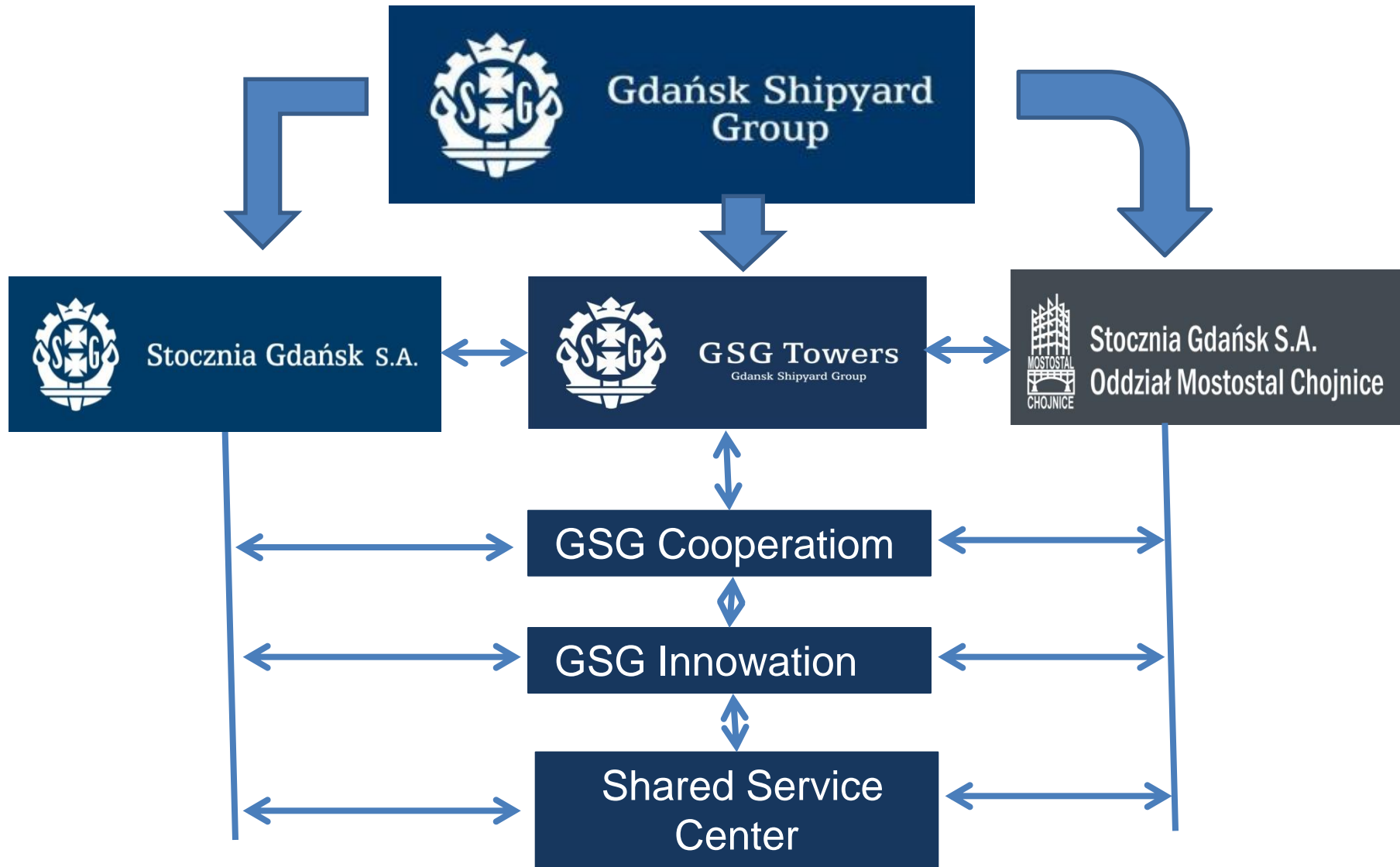
ARP (Industrial Development Agency) 25,00%

3 private owners 75,00%



Stocznia Gdańsk S.A.

Gdańsk Shipyard Group (GSG)





HEAVY ASSEMBLY EQUIPMENT

Gdańsk Shipyard S.A. has qualified staff in the area of high-altitude assembly and specialist for electrical and pipe system installations.

In addition we have facilities for anticorrosive processing of large capacity metal constructions .

- **Crane KONE on the slipway**
Q=150/16T outreach 18/55 m pcs. 4
- **Cranes KONE on the slipway**
Q=50/6T outreach 28/63 m pcs. 3





HEAVY ASSEMBLY EQUIPMENT

- Cranes KONE ,KASZUBSKIE outfitting quay
Q=50/6T overhang 28/63 m pcs. 2
- Cranes EBERSWALDE,KASZUBSKIE outfitting
quay Q=50/5T overhang 20/37 m pcs. 2
- Cranes KLUCZBORK,TRAWLEROWE outfitting
quay Q=16/8T overhang 8/32 m pcs. 2
- Gantry capacity over 10T - pcs. 25
- Electromagnetic gantries for
transferring sheet plates - pcs. 13





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OUR OFFER INCLUDES:





Stocznia Gdańsk S.A.

SHIPBUILDING



Ship hulls of specialized ships
Offshore vessels, research vessels



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STEEL CONSTRUCTIONS



Crane jibs & booms
Steel elements of large infrastructure constructions, i.e. (bridges, roads, stadiums)
Tanks & tank elements
Foundation sections for wind towers
Other large steel structures



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WIND TOWERS

**Offshore & onshore type,
up to 300 towers per annum,
foundation sections**



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Raw Materials

Constant supplies of high quality steel

Gdansk Shipyard's quality certificates

ISO, GL, PRS, PCA, DNV, IS, RMS.

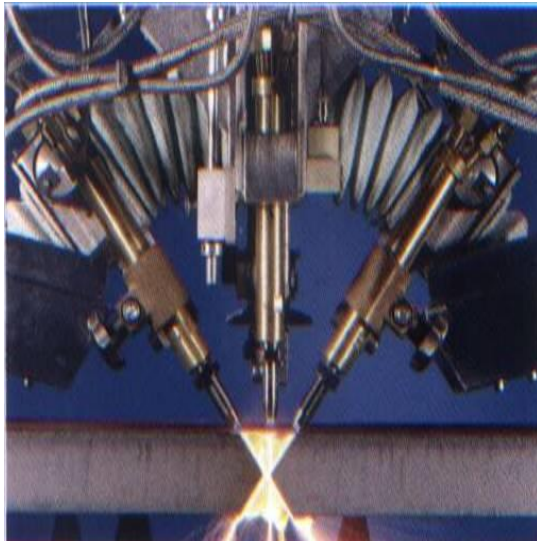




PRODUCTION FACILITIES

Cutting:

Metal cutting process carried out by plasma and gas machinery



Bending:

Modern technologies with numerical control machines



Welding:

Advanced methods carried out mainly by the semi- and automatic welding equipment, which provides high-quality of construction





Painting:

Modern chambers in accordance with ISO



Transport:

Modern transport system for oversized constructions



Several mobile platforms, including one with a capacity of 365 t



WELDING EQUIPMENT



- Welding automats pcs. 35,
- Semi automatic welding devices pcs. 374,
- Welding tractors and head welding pcs. 18,
- Stud welding devices HILBIG pcs. 9,
- Electrode dryers pcs. 14,
- Dryer for flux pcs. 10,
- Semi-machines for oxygen cutting pcs. 30.



BLASTING AND PAINTING LINE

In 2001 our Shipyard introduced a new work method with the blasting and painting line which includes two painting chambers and two chambers for grit-blasting, therefore it is possible to blast and paint the surfaces according to the ISO.

The painting line due to its optimal dimension can place structures weighting up to **300T**.



Blasting and painting line		
Total Length of line	Cubic capacity	Parameters of construction
264 m	82 000 m ³	38x18x12m (LxBH)



- **Proposal of complexes for diploma theses**
 1. Welding technology of thick plate for offshore wind craft towers and fundaments
 2. Optymalization of production layouts
 3. Painting of offshore steel construction
 4. Conception of technical fleet for offshore wind farms



- **Contact adres**

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Thank you for your attention